



**HUMERA
INDUSTRIES**

WELCOME TO **HUMERA** INDUSTRIES

ABOUT US

Humera Industries is a truly Vertically Integrated setup, which has In-house Knitting, Fabric Dyeing & processing, Apparel Manufacturing. The Company has five a highly qualified experienced employees. The objective to operate in this manner is that there is a close co-ordination and link between all the divisions. Every unit operates in the most efficient manner in-order to achieve competitive prices, timely delivery and quality products.



OUR VISION

To attain market leadership through unmatched quality, a diverse and unique product mix, world class systems & to adhere to the highest ethical & professional standards.



OUR MISSION

To deliver premium products in the most ethical way possible by letting Innovation, Quality, & Transparency be our driving force towards success.



OUR VALUES

Attain ultimate customer satisfaction regard as our partners. Passionate about excellence, quality, performance, integrity.



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MESSAGE FROM DIRECTOR

Humera Industries was founded in 1991, in Pakistan with the dream of serving to the apparel sector. More than 30 years of experience, our company has become a breath of fresh air and a driving force for the industry with both its innovative perspective and quality policies. Since the first day of our establishment, we interfuse all of our excitement into the fabrics and reflect the spirit of this excitement within our products which we offer as ready-made clothing. First of all, I would like to thank all of my friends who we have worked together and shared the same excitement since the establishment of the company. Indeed, we have our teammates to thank who have been working with the same excitement, for the spectacular feedback we have received after our first export to abroad. Today, we export to more than 10 European customers. The brands we work with are the companies that always have high quality expectations and have a significant share in the sector. Having the highest level of customers at all times, allows us to add more strength in our quality and innovative perspective. That's why we do not just meet the expectations of our customers, but we are also pleased to offer solutions that can satisfy their needs. The greatest supporters of our company up to this point have been our employees and our partners who we have proceeded and worked with. We embrace North America and Asia as the doors for our products to spread all over the world and invest in these markets taking firm steps towards the future. As the Founder and CEO of Humera Industries, I see our success target as quality at all times and also innovative perspective. I would like to express my thanks to everyone who kept sharing this passion with us.

ABDUL SAMAD

DIRECTOR OF HUMERA INDUSTRIES



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HUMERA'S MEETING ROOM





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HUMERA'S KNITTING UNIT

Humera Industries is one of the most illustrious names in manufacturers, Exporters and special fabric produce to all leading hosiery garments in Pakistan. We take immense pleasure to introduce our self as a manufacturer and exporter of finest quality of fabrics. We encompass al most every category of fabrics, mini jacquard and aspire to create the finest quality of fabrics in the world with a focus on costumer satisfaction we have earned an impeccable reputation for delivering quality products. We offer an elegant range of knitted fabric that come in a variety of designs. Our production facilities comprise of stat-of-the-art machinery and we follow streamlined procedures to ensure premium quality. We have a team of highly trained and specialized personnel. the use of latest circular knitted equipment & technology in accordance with the highest international standards ensures matchless assemblage of fashion knit-wear. knitted fabric.

QUANTITY OF KNITTING MACHINES: 36

QUANTIT Y	DIA	GAUGE	BRAND	FEEDER	FABRIC TYPE	MADE BY
2	34"	16,20,24	KEUM YONG	84 FEEDER	I/LOCK ,THARMAL	KOREA
2	34"	18,24,28	DRAGAN	68 FEEDER	I,LOCK , RIB & SCUBA	CHINA
4	30"	18,24 F,28	KEUM YONG	84 FEEDER	I/LOCK,THARMAL	KOREA
5	30"	16,20,24,28	KEUM YONG	72 FEEDER	I/LOCK ,THARMAL	KOREA
2	30"	12,19,24	SUN DA	60 FEEDER	SANDWICH TERRY	TAIWAN
3	30"	20,24	KEUM YONG	45 FEEDER	PLATED TERRY,SANDWICH TERY WITH LYCRA ATTACHMENT	KOREA
2	30"	20,24,28	KEUM YONG	90 FEEDER	S/J , F.TERRY WITH LYCRA ATTACHMENT	KOREA
4	30"	12,18,20,24,28	DRAGAN	90 FEEDER	3 THREAD FLEECE, 2 FLEEC & S/J WITH LYCRA ATTACHMENT	CHINA
8	30"	20,22,24,28	DRAGAN	90 FEEDER	3 THREAD FLEECE, 2 FLEEC & S/J WITH LYCRA ATTACHMENT	CHINA
2	30"	24,26.6,28	DRAGAN	90 FEEDER	3 THREAD FLEECE, 2 FLEEC & S/J WITH LYCRA ATTACHMENT	CHINA
1	30"	24,28	DRAGON	72 FEEDER	SINGLE JERSY FULLY JACQUARD WITH LYCRA ATTACHMENT	CHINA
1	38	14,18	DRAGON	60 FEEDER	POINTAL & DOUBBLE KNIT JACQUARD WITH LYCRA ATTACHMENT	CHINA
36						



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HUMERA'S DYEING UNIT

HUMERA INDUSTRIES passionate about what we do & it shows in every aspect of our work. We engage highly skilled technicians at every stage of the production process to ensure and maintain the highest level of quality assurance. Our production strength allows us to produce fabric 4,080,000/ kg, Dye 7,500,000 kg per year along. Humera Industries can manufacture any kind of knitted fabric according to customer's requirements from 100% cotton to 100% polyester & feasible blends of X% cotton: X% Polyester. Our dyeing & fabric treatment unit is comprised of cotton, polyester and poly cotton dyeing set ups & special with the capacity of 625,000 kg/month Water feeding to our whole set is supplied by Reverse Osmosis (RO) system (capacity 400,000 gallon/day 2 Reverse Watch (Ro) su. 200,000 gallon/day. Rejected water R-O 200,000 gallon/day. One of the biggest dangerous to marine life is the huge volumes of wast water continuously drained directly into rivers, streams & the ocean itself. The principle objective of industrial waste water treatment plants is to allow liquid waste discharge to be disposed of without damage to human health & to the environment. This is where Humera Industries steps up.

DYEING CAPACITY : 625,000 KG/PER MONTH

BRAND	ORIGIN	CAPACITY	BRAND	FINISHING	ORIGIN	QTY
CANLAR	TURKEY	2000 / kg x 1	BALLOON SQUEEZER		FERRARO / ITALY	01
CANLAR	TURKEY	750 / kg x 1			TUBETEX / USA	01
CANLAR	TURKEY	400 / kg x 2	WET SLITTING		CHINA	01
CANLAR	TURKEY	200 / kg x 1	TENSION LESS CONVER DRYER		SUN WIN / CHINA	01
			CONYER DRYER		BELGIUM	01
THIES	GERMANY	1500 / kg x 1	TUBULAR		FERRARO / ITALY	01
THIES	GERMANY	1000 / kg x 2	TUBULAR COMPACTION		TUBETEX / USA	01
THIES	GERMANY	700 / kg x 2	SLITTING		BIANCO / ITALY	01
THIES	GERMANY	500 / kg x 1	TUMBLER		CHINA	10
THIES	GERMANY	100 / kg x 1	STANTER 5 CHAMBER 2.4 MTR		BRUCKNER GERMANY	01
THIES	GERMANY	50 / kg x 2	STANTER 8 CHAMBER 2.4 MTR		BRUCKNER GERMANY	01
			STANTER 5 CHAMBER 2.8 MTR		EHWA KOREA	01
			Raising		Taiwan	09
			FULL AUTOMATIC HYDRO EXTRACTOR			01
			TENSION LESS CONVER DRYER			01
			INSPECTION MACHINE WITH ROLLING		CHINA	02
			OPEN COMPACTION 2.8 MTR		FERRARO / ITALY	01
			PEACHING (LAMPERTI)		ITALY	01
			SHEARING			03



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HUMERA'S DYEING FINISHING UNIT

We engage highly skilled technicians at Fabric Finishing Department to ensure and maintain the highest level of quality assurance. We have numerous Finishing Machines like we have an Open Width fabric finishing machine for a finest fabric quality which enables us to finish a Knitted fabric made up with Spandex, Polyester and Viscose etc. We have huge grip in Making Polyester Fabric & we can proudly say that we are listed one of the few suppliers to produce Sherpa, Ant pill Micro Polar Fleece & Velour fabric In-house. We have a latest Stentor, Ferraro, machines which make the fabric more stable, We have TurboTax Compactor machine for finishing fabric in Tube, we do have a Sanforizing Machine which increase the dimensional stability of the fabric when washing, or to prevent the fabrics from shrinking during washing. We have a Conveyer & Pole Dryer facility, Tumbler Machine, Slitting, Shearing, Raising, and Peaching Machines. Our main goal is to make product so well that it looks exceptional apart from others.





HUMERA'S EFFLUENT TREATMENT PLANT

Effluent Treatment Plant covers the mechanisms and processes used to treat such waters that have been contaminated in some way by anthropogenic industrial or commercial activities prior to its release into the environment or its re-use. This effluent contains several pollutants, which can be removed with the help of an effluent treatment plant. ETP treat water and make free from all objectionable impurities present in suspension, colloidal or dissolved form. Manufacturers face strict regulations on discharge and waste. Non-compliance can lead to expensive fees and operations interference. A wastewater treatment helps them to: Stay in compliance Reduce transportation and off-site treatment costs Reduce supply costs by recovering production materials out of the waste-stream for re-use Eliminate municipal fees Eliminate unnecessary water usage during processing.

WATER TREATMENT PLANT

Preliminary Treatment	Secondary Treatment
Screens	Activated Sludge Process (ASP)
Detractor / Scarpers	Trickling Filter
Grit Chamber	Aerated Lagoons
Skimming Tanks	UASB
Aeration	Multiple Evaporator (ME) Plant
	Rotating Biological Contractors (RBC)

Primary Treatments	Tertiary Treatment
Sedimentation / Settling tank	Sand / Membrane Filters
Clariflocculator	Activated Carbon Filters
Equalization Tank	Disinfection
Neutralization Tank	Ion-exchange / ESP
	Nutrient Removal



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HUMERA'S LABORATORY

LABORATORY

Prior to bulk dyeing, a complete set of modern laboratory equipment and techniques are used to get the close results. Dyeing process is also monitored by this laboratory

COLOR MATCHING:	Data Color (Spectro Photo Meter) 650	Data color (Auto Dispenser) 40 Bottles	Data color (Ahiba I.R Machine) 15 pot*2
AL-AMIN:	Starlet # 2 (I.R Machine) 24 pots	Starlet # 3 (I.R Machine) 16 pots	Oven
PHYSICAL	PH meter with orbital Shaker	SDL Atlas Textile Solution	Perspire Meter With Oven
TESTING:	Crocking Meter	Chemical Testing	Shrinkag Whirl pool (AATC) Standard

COMPLIANCE





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